

Date: Tuesday, 20/01/2009 4:26:26 PM
 User: Julie Dawson

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : RUBBER CUSHION
Job Number : 44998	
Estimate Number : 12983	
P.O. Number :	Part Number : D3595063530
This Issue : 20/01/2009 S.O. No. :	Drawing Number : D3595 REV A
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : SMALL / MED FAB	Drawing Revision : A
Previous Run : 42998	Material :
Written By :	Due Date : 27/01/2009 Qty: 50 Um: Each
Checked & Approved By : <u>JLD 09.01.20</u>	
Comment : Est Rev:A New Issue 07-08-07 JLM Verified By:EC	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	MNE080S125	NEOPRENE SHEET 0.125
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Comment: Qty.: 0.0206 sf(s)/Unit Total : 1.0300 sf(s)

NEOPRENE SHEET 0.125

103838 RB 9-1-31

2.0	WATER JET	FLOW WATER JET
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**Comment:** FLOW WATER JET

1-Cut as per Dwg D3595

Dwg Rev: A

Prog Rev: A

RB 9-1-31



2-Deburr if necessary

3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
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RB 9-1-31

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0	QC8	SECOND CHECK
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**Comment:** SECOND CHECK

509/02/02 counter
 (x60)

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location: X Take only

x60
 RT 09-02-03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 44998

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Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



09/02/04

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 09.02.04

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

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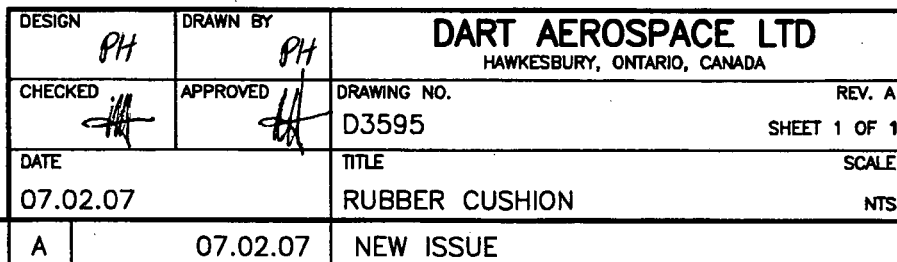
W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries



RELEASED

07.02.14

Diagram illustrating the dimensions of a rectangular plate:

- 0.125 (STOCK, REF)**: Dimension indicating the stock allowance on the left side.
- LENGTH (REF)**: Dimension indicating the length of the plate.
- WIDTH (REF)**: Dimension indicating the width of the plate.

SPECIFICATION: D3595-XXX-YYY RUBBER CUSHION

WIDTH |
LENGTH

EG: 0.75"x4.30" RUBBER CUSHION = D3595-075-430

75-430

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO 44998

NOTES

- 1) MATERIAL: BLACK NEOPRENE SHEET, 0.125 THICK,
80 DUROMETER (REF DART SPEC. M-NEO80-S.125)
- 2) FINISH: NONE
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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